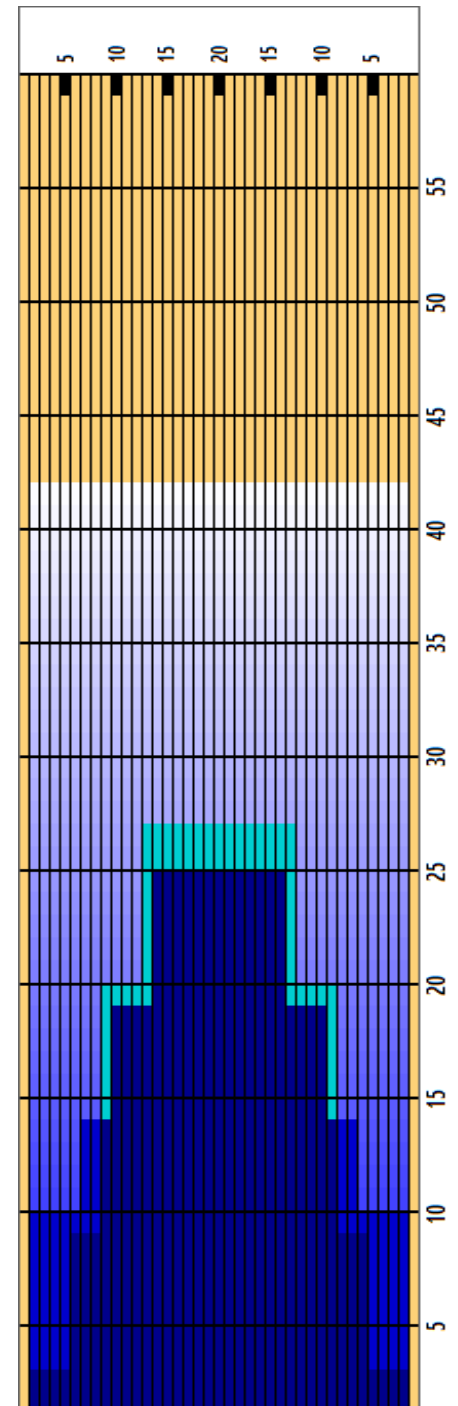


Oil Pattern Distance	42	Reverse Brush Drop	39	Oil Per Board	Multi ul
Forward Oil Total	16.525 mL	Reverse Oil Total	9.3 mL	Volume Oil Total	25.825 mL
Tank Configuration	Multi Tank	Tank A Conditioner	CURRENT	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	14	3	B	111	0.0	3.9	3.9	5550
2	6L	6R	3	50	14	3	A	87	3.9	9.8	5.9	4350
3	9L	9R	4	50	18	3	A	92	9.8	20.0	10.2	4600
4	13L	13R	3	45	18	3	A	45	20.0	27.6	7.6	2025
5	2L	2R	0	45	22	3	A	0	27.6	34.0	6.4	0
6	2L	2R	0	45	26	3	A	0	34.0	42.0	8.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	3	B	0	42.0	25.0	-17.0	0
2	14L	14R	2	45	22	3	B	26	25.0	18.8	-6.2	1170
3	10L	10R	2	50	18	3	B	42	18.8	13.7	-5.1	2100
4	7L	7R	2	50	14	3	B	54	13.7	9.8	-3.9	2700
5	2L	2R	2	45	14	3	B	74	9.8	5.9	-3.9	3330
6	2L	2R	0	50	14	3	B	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3:17	1:43	1:02	1:02	1:43	3:17

